

## DAIKIN-POLYFLON™ PTFE M-17

Daikin- *Polyflon*™ M-17 is a polytetrafluoroethylene virgin granular fine cut resin. This general purpose molding powder has been specifically designed for use in medium to large billet compression molding.

Properties*	Units	Typical Value	Test Method
Bulk Density (Min.)	g/L	380	ASTM D 4894
Std Specific Gravity	---	2.15 - 2.17	ASTM D 4894
Tensile Strength (Min.)	MPa	30	ASTM D 4894
Elongation (Min.)	%	300	ASTM D 4894
Breakdown Voltage (Avg. Min.)	kV/0.1mm	8.0	Daikin Method
Shrinkage	%	2.5 - 3.7	Daikin
Appearance	---	White Powder	Visual

\*Typical properties are not suitable for specification purposes.

### Safety & Handling

Daikin- *Polyflon*™ PTFE M-17 should be handled like other Daikin- *Polyflon*™ PTFE resins. When PTFE resins are heated to temperatures above 260°C, minor amounts of decomposition products are given off. These decomposition products may be harmful and inhalation of these fumes must be avoided. Ovens, process equipment and the working area must be adequately ventilated. For further information please refer to the safety data sheet for this product.

### Storage

Granular molding powders tend to form agglomerates easily; therefore, do not store large quantities of powder in deep containers; avoid strong vibrations and shock. Storage at temperatures above 19°C tends to promote agglomerate formation. Should agglomerates form, keep the powder at less than 19°C (ideally 15°C or below) for two days then sift through a coarse screen and allow to come to room temperature before molding.