

PTFE F-104

Characteristics

Daikin PTFE F-104 is a polytetrafluoroethylene fine powder resin for paste extrusion manufactured without the use of PFOA. F-104 has been specifically designed for the manufacture of un-sintered tapes, sintered tapes and tubing at low reduction ratios.

Properties*	Units	Typical Value	Test Method
Bulk Density (Min.)	g/L	400 - 550	ASTM D 4895
Std Specific Gravity	---	2.16 - 2.19	ASTM D 4895
Tensile Strength (Min.)	MPa	25	ASTM D 4895
Elongation (Min.)	%	300	ASTM D 4895
Particle Size Extrusion	Microns	400 - 650	ASTM D 4895
Pressure	KgF/cm ²	120 - 170	Daikin Method
Appearance	---	White Powder	Visual

*Typical properties are not suitable for specification purposes.

Safety & Handling

Daikin PTFE F-104 should be handled like other Daikin PTFE resins. When PTFE resins are heated to temperatures above 260°C, minor amounts of decomposition products are given off. These decomposition products may be harmful and inhalation of these fumes must be avoided. Ovens, process equipment and the working area must be adequately ventilated. For further information please refer to the safety data sheet for this product.

Storage & Use

Daikin *Polyflon*[™] PTFE Fine Powder must be in a completely powdered form to enable uniform pouring when it is blended with extrusion aid. Strong vibrations and shocks should be avoided during transport as these may cause lumps to form. Store the powder at 15°C (60°F) or below. Ideal storage conditions are a dry location with a temperature of 10-15°C (50-60°F). If lumps exist in the powder prior to blending with extrusion aid, the powder should be sifted, using a No. 8 mesh sieve. Care must be taken to pour the powder gently into the sieve and not crush the powder particles.